

SPECIFICATION FOR STAINLESS STEEL BARS AND SHAPES



SA-276/SA-276M



(23)

(Identical with ASTM Specification A276/A276M-17.)

Specification for Stainless Steel Bars and Shapes

1. Scope

1.1 This specification covers hot-finished or cold-finished bars except bars for reforging (Note 1). It includes rounds, squares, and hexagons, and hot-rolled or extruded shapes, such as angles, tees, and channels in the more commonly used types of stainless steels. The free-machining types (Note 2) for general corrosion resistance and high-temperature service are covered in a separate specification.

NOTE 1—For bars for reforging, see Specification A314.

NOTE 2—For free-machining stainless bars designed especially for optimum machinability, see Specification A582/A582M.

NOTE 3—There are standards covering high nickel, chromium, austenitic corrosion, and heat-resisting alloy materials. These standards are under the jurisdiction of ASTM Subcommittee B02.07 and may be found in *Annual Book of ASTM Standards*, Vol. 02.04.

1.2 The values stated in either SI units or inch-pound units are to be regarded separately as standard. Within the text, the SI units are shown in brackets. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard. The inch-pound units shall apply unless the “M” designation of this specification is specified in the order.

2. Referenced Documents

2.1 *ASTM Standards:*

- A314 Specification for Stainless Steel Billets and Bars for Forging
- A370 Test Methods and Definitions for Mechanical Testing of Steel Products
- A484/A484M Specification for General Requirements for Stainless Steel Bars, Billets, and Forgings
- A582/A582M Specification for Free-Machining Stainless Steel Bars

A751 Test Methods, Practices, and Terminology for Chemical Analysis of Steel Products

A1058 Test Methods for Mechanical Testing of Steel Products—Metric

E527 Practice for Numbering Metals and Alloys in the Unified Numbering System (UNS)

2.2 *SAE Document:*

SAE J 1086 Recommended Practice for Numbering Metals and Alloys

3. Ordering Information

3.1 It is the responsibility of the purchaser to specify all requirements that are necessary for material ordered under this specification. Such requirements may include but are not limited to the following:

- 3.1.1 Quantity (weight or number of pieces),
- 3.1.2 Name of material: stainless steel,
- 3.1.3 Form (bars, angles, and so forth),
- 3.1.4 Condition (Section 4.1),
- 3.1.5 Finish (Section 8 of Specification A484/A484M),
- 3.1.6 Surface preparation of shapes (Section 8 of Specification A484/A484M),
- 3.1.7 Applicable dimensions including size, thickness, width, and length, l,
- 3.1.8 Cross section (round, square, and so forth),
- 3.1.9 Type or UNS designation (Table 1),
- 3.1.10 ASTM designation and date of issue, and
- 3.1.11 Whether bars are to be rolled as bars or cut from strip or plate.
- 3.1.12 Test for magnetic permeability when specified by customer purchase order when ordering Types 201 and 205.
- 3.1.13 Choice of testing track from the options listed in Test Methods A1058 when material is ordered to an M suffix (SI units) product standard. If the choice of test track is not specified in the order, then the default ASTM track shall be used as noted in Test Methods A1058.
- 3.1.14 Supplementary requirements, and
- 3.1.15 Additional requirements.

TABLE 1 Chemical Requirements^A

UNS Designation ^B	Type	Composition, %									
		Carbon	Manganese	Phosphorus	Sulfur	Silicon	Chromium	Nickel	Molybdenum	Nitrogen	Other Elements ^L
Austenitic Grades											
N08020	Alloy 20	0.07	2.00	0.045	0.035	1.00	19.0–21.0	32.0–38.0	2.00–3.00	...	Cu 3.0–4.0 Nb 8 × C min.; 1.00 max
N08367	...	0.030	2.00	0.040	0.030	1.00	20.0–22.0	23.5–25.5	6.0–7.0	0.18–0.25	Cu 0.75
N08700	...	0.04	2.00	0.040	0.030	1.00	19.0–23.0	24.0–26.0	4.3–5.0	...	Cu 0.50 Cb 8 × C min 0.40 max
N08800	800	0.10	1.50	0.045	0.015	1.00	19.0–23.0	30.0–35.0	Fe ^J 39.5 min. Cu 0.75 Al 0.15–0.60 Ti 0.15–0.60
N08810	800H	0.05–0.10	1.50	0.045	0.015	1.00	19.0–23.0	30.0–35.0	Fe ^J 39.5 min. Cu 0.75 Al 0.15–0.60 Ti 0.15–0.60
N08811	...	0.06–0.10	1.50	0.045	0.015	1.00	19.0–23.0	30.0–35.0	Fe ^J 39.5 min. Cu 0.75 Al ^K 0.25–0.60 Ti ^K 0.25–0.60
N08904	904L	0.020	2.00	0.045	0.035	1.00	19.0–23.0	23.0–28.0	4.0–5.0	0.10	Cu 1.0–2.0
N08925	...	0.020	1.00	0.045	0.030	0.50	19.0–21.0	24.0–26.0	6.0–7.0	0.10–0.20	Cu 0.80–1.50
N08926	...	0.020	2.00	0.030	0.015	0.50	19.0–21.0	24.0–26.0	6.0–7.0	0.15–0.25	Cu 0.50–1.50
S20100	201	0.15	5.5–7.5	0.060	0.030	1.00	16.0–18.0	3.5–5.5	...	0.25	...
S20161	...	0.15	4.0–6.0	0.045	0.030	3.0–4.0	15.0–18.0	4.0–6.0	...	0.08–0.20	...
S20162	...	0.15	4.0–8.0	0.040	0.040	2.5–4.5	16.5–21.0	6.0–10.0	0.50–2.50	0.05–0.25	...
S20200	202	0.15	7.5–10.0	0.060	0.030	1.00	17.0–19.0	4.0–6.0	...	0.25	...
S20500	205	0.12–0.25	14.0–15.5	0.060	0.030	1.00	16.5–18.0	1.0–1.7	...	0.32–0.40	...
S20910	XM-19	0.06	4.0–6.0	0.045	0.030	1.00	20.5–23.5	11.5–13.5	1.50–3.00	0.20–0.40	Cb 0.10–0.30, V 0.10–0.30
S21800	...	0.10	7.0–9.0	0.060	0.030	3.5–4.5	16.0–18.0	8.0–9.0	...	0.08–0.18	...
S21900	XM-10	0.08	8.0–10.0	0.045	0.030	1.00	19.0–21.5	5.5–7.5	...	0.15–0.40	...
S21904	XM-11	0.04	8.0–10.0	0.045	0.030	1.00	19.0–21.5	5.5–7.5	...	0.15–0.40	...
S24000	XM-29	0.08	11.5–14.5	0.060	0.030	1.00	17.0–19.0	2.3–3.7	...	0.20–0.40	...
S24100	XM-28	0.15	11.0–14.0	0.045	0.030	1.00	16.5–19.0	0.50–2.50	...	0.20–0.45	...
S28200	...	0.15	17.0–19.0	0.045	0.030	1.00	17.0–19.0	...	0.75–1.25	0.40–0.60	Cu 0.75–1.25
S30200	302	0.15	2.00	0.045	0.030	1.00	17.0–19.0	8.0–10.0	...	0.10	...
S30215	302B	0.15	2.00	0.045	0.030	2.00–3.00	17.0–19.0	8.0–10.0	...	0.10	...
S30400	304	0.08	2.00	0.045	0.030	1.00	18.0–20.0	8.0–11.0
S30403	304L ^C	0.030	2.00	0.045	0.030	1.00	18.0–20.0	8.0–12.0
S30451	304N	0.08	2.00	0.045	0.030	1.00	18.0–20.0	8.0–11.0	...	0.10–0.16	...
S30452	XM-21	0.08	2.00	0.045	0.030	1.00	18.0–20.0	8.0–10.0	...	0.16–0.30	...
S30453	304LN	0.030	2.00	0.045	0.030	1.00	18.0–20.0	8.0–11.0	...	0.10–0.16	...
S30454	...	0.03	2.00	0.045	0.030	1.00	18.0–20.0	8.0–11.0	...	0.16–0.30	...
S30500	305	0.12	2.00	0.045	0.030	1.00	17.0–19.0	11.0–13.0
S30800	308	0.08	2.00	0.045	0.030	1.00	19.0–21.0	10.0–12.0
S30815	...	0.05–0.10	0.80	0.040	0.030	1.40–2.00	20.0–22.0	10.0–12.0	...	0.14–0.20	Ce 0.03–0.08
S30900	309	0.20	2.00	0.045	0.030	1.00	22.0–24.0	12.0–15.0
S30908	309S	0.08	2.00	0.045	0.030	1.00	22.0–24.0	12.0–15.0
S30940	309Cb	0.08	2.00	0.045	0.030	1.00	22.0–24.0	12.0–16.0	Cb 10×C-1.10
S31000	310	0.25	2.00	0.045	0.030	1.50	24.0–26.0	19.0–22.0
S31008	310S	0.08	2.00	0.045	0.030	1.50	24.0–26.0	19.0–22.0
S31010 ^D	...	0.030	5.50–6.50	0.030	0.0010	0.25–0.75	28.5–30.5	14.0–16.0	1.5–2.5	0.80–0.90	Al 0.05 B 0.005
S31040	310Cb	0.08	2.00	0.045	0.030	1.50	24.0–26.0	19.0–22.0	Cb 10×C-1.10
S31254	...	0.020	1.00	0.030	0.010	0.80	19.5–20.5	17.5–18.5	6.0–6.5	0.18–0.25	Cu 0.50–1.00
S31266	...	0.030	2.00–4.00	0.035	0.020	1.00	23.0–25.0	21.0–24.0	5.2–6.2	0.35–0.60	Cu 1.00–2.50 W 1.50–2.50
S31400	314	0.25	2.00	0.045	0.030	1.50–3.00	23.0–26.0	19.0–22.0
S31600	316	0.08	2.00	0.045	0.030	1.00	16.0–18.0	10.0–14.0	2.00–3.00
S31603	316L ^C	0.030	2.00	0.045	0.030	1.00	16.0–18.0	10.0–14.0	2.00–3.00
S31635	316Ti	0.08	2.00	0.045	0.030	1.00	16.0–18.0	10.0–14.0	2.00–3.00	0.10	Ti 5×(C+N)-0.70
S31640	316Cb	0.08	2.00	0.045	0.030	1.00	16.0–18.0	10.0–14.0	2.00–3.00	0.10	Cb 10×C-1.10

TABLE 1 Continued

UNS Designation ^B	Type	Composition, %									
		Carbon	Manganese	Phosphorus	Sulfur	Silicon	Chromium	Nickel	Molybdenum	Nitrogen	Other Elements ^L
S31651	316N	0.08	2.00	0.045	0.030	1.00	16.0–18.0	10.0–14.0	2.00–3.00	0.10–0.16	...
S31653	316LN	0.030	2.00	0.045	0.030	1.00	16.0–18.0	10.0–13.0	2.00–3.00	0.10–0.16	...
S31654	...	0.03	2.00	0.045	0.030	1.00	16.0–18.0	10.0–13.0	2.00–3.00	0.16–0.30	...
S31700	317	0.08	2.00	0.045	0.030	1.00	18.0–20.0	11.0–15.0	3.0–4.0	0.10	...
S31725	...	0.030	2.00	0.045	0.030	1.00	18.0–20.0	13.5–17.5	4.0–5.0	0.20	...
S31726	...	0.030	2.00	0.045	0.030	1.00	17.0–20.0	14.5–17.5	4.0–5.0	0.10–0.20	...
S31727	...	0.030	1.00	0.030	0.030	1.00	17.5–19.0	14.5–16.5	3.8–4.5	0.15–0.21	Cu 2.8–4.0
S31730	...	0.030	2.00	0.040	0.010	1.00	17.0–19.0	15.0–16.5	3.0–4.0	0.045	Cu 4.0–5.0
S32053	...	0.030	1.00	0.030	0.010	1.00	22.0–24.0	24.0–26.0	5.0–6.0	0.17–0.22	...
S32100	321	0.08	2.00	0.045	0.030	1.00	17.0–19.0	9.0–12.0	Ti 5×(C+N)-0.70 ^E
S32654	...	0.020	2.0–4.0	0.030	0.005	0.50	24.0–25.0	21.0–23.0	7.0–8.0	0.45–0.55	Cu 0.30–0.60
S34565	...	0.030	5.0–7.0	0.030	0.010	1.00	23.0–25.0	16.0–18.0	4.0–5.0	0.40–0.60	Cb 0.10
S34700	347	0.08	2.00	0.045	0.030	1.00	17.0–19.0	9.0–12.0	Cb 10×C–1.10
S34800	348	0.08	2.00	0.045	0.030	1.00	17.0–19.0	9.0–12.0	Cb 10×C–1.10, Ta 0.10 Co 0.20
Austenitic-Ferritic Grades											
S31100	XM-26	0.06	1.00	0.045	0.030	1.00	25.0–27.0	6.0–7.0	Ti 0.25
S31803	...	0.030	2.00	0.030	0.020	1.00	21.0–23.0	4.5–6.5	2.5–3.5	0.08–0.20	...
S32101	...	0.040	4.0–6.0	0.040	0.030	1.00	21.0–22.0	1.35–1.70	0.10–0.80	0.20–0.25	Cu 0.10–0.80
S32202	...	0.030	2.00	0.040	0.010	1.00	21.5–24.0	1.00–2.80	0.45	0.18–0.26	...
S32205	...	0.030	2.00	0.030	0.020	1.00	22.0–23.0	4.5–6.5	3.0–3.5	0.14–0.20	...
S32304	...	0.030	2.50	0.040	0.030	1.00	21.5–24.5	3.0–5.5	0.05–0.60	0.05–0.20	Cu 0.05–0.60
S32506	...	0.030	1.00	0.040	0.015	0.90	24.0–26.0	5.5–7.2	3.0–3.5	0.08–0.20	W 0.05–0.30
S32550	...	0.04	1.50	0.040	0.030	1.0	24.0–27.0	4.5–6.5	2.9–3.9	0.10–0.25	Cu 1.50–2.50
S32750 ^M	...	0.030	1.20	0.035	0.020	0.80	24.0–26.0	6.0–8.0	3.0–5.0	0.24–0.32	Cu 0.50
S32760 ^F	...	0.030	1.00	0.030	0.010	1.00	24.0–26.0	6.0–8.0	3.0–4.0	0.20–0.30	Cu 0.50–1.00 W 0.50–1.00
S82441	...	0.030	2.5–4.0	0.035	0.005	0.070	23.0–25.0	3.0–4.5	1.00–2.00	0.20–0.30	Cu 0.10–0.80
Ferritic Grades											
S40500	405	0.08	1.00	0.040	0.030	1.00	11.5–14.5	0.50	Al 0.10–0.30
S40976	...	0.030	1.00	0.040	0.030	1.00	10.5–11.7	0.75–1.00	...	0.040	Cb 10×(C+N)-0.80
S42900	429	0.12	1.00	0.040	0.030	1.00	14.0–16.0
S43000	430	0.12	1.00	0.040	0.030	1.00	16.0–18.0
S44400	444	0.025	1.00	0.040	0.030	1.00	17.5–19.5	1.00	1.75–2.50	0.035	Ti+Cb 0.20+4 × (C+N)-0.80
S44600	446	0.20	1.50	0.040	0.030	1.00	23.0–27.0	0.75	...	0.25	...
S44627	XM-27 ^G	0.010 ^H	0.40	0.020	0.020	0.40	25.0–27.5	0.50	0.75–1.50	0.015 ^H	Cu 0.20 Cb 0.05–0.20
S44700	...	0.010	0.30	0.025	0.020	0.20	28.0–30.0	0.15	3.5–4.2	0.020	C+N 0.025 Cu 0.15
S44800	...	0.010	0.30	0.025	0.020	0.20	28.0–30.0	2.00–2.50	3.5–4.2	0.020	C+N 0.025 Cu 0.15
Martensitic Grades											
S40300	403	0.15	1.00	0.040	0.030	0.50	11.5–13.0
S41000	410	0.08–0.15	1.00	0.040	0.030	1.00	11.5–13.5
S41040	XM-30	0.18	1.00	0.040	0.030	1.00	11.0–13.0	Cb 0.05–0.30
S41400	414	0.15	1.00	0.040	0.030	1.00	11.5–13.5	1.25–2.50
S41425	...	0.05	0.50–1.00	0.020	0.005	0.50	12.0–15.0	4.0–7.0	1.50–2.00	0.06–0.12	Cu 0.30
S41500	...	0.05	0.50–1.00	0.030	0.030	0.60	11.5–14.0	3.5–5.5	0.50–1.00
S42000	420	0.15 min	1.00	0.040	0.030	1.00	12.0–14.0
S42010	...	0.15–0.30	1.00	0.040	0.030	1.00	13.5–15.0	0.35–0.85	0.40–0.85
S43100	431	0.20	1.00	0.040	0.030	1.00	15.0–17.0	1.25–2.50
S44002	440A	0.60–0.75	1.00	0.040	0.030	1.00	16.0–18.0	...	0.75
S44003	440B	0.75–0.95	1.00	0.040	0.030	1.00	16.0–18.0	...	0.75
S44004	440C	0.95–1.20	1.00	0.040	0.030	1.00	16.0–18.0	...	0.75

^A Maximum, unless range or minimum is indicated. Where ellipses (. . .) appear in this table, there is no requirement and the element need not be determined or reported.

^B Designations established in accordance with Practice E527 and SAE J 1086.

^C For some applications, the substitution of Type 304L for Type 304, or Type 316L for Type 316 may be undesirable because of design, fabrication, or service requirements.

In such cases, the purchaser should so indicate on the order.

^D UNS S31010 is a highly alloyed austenitic stainless steel type 3b as defined in NACE MR0175/ISO 15156-3.

^E Nitrogen content is to be reported for this grade.

^F % Cr + 3.3 × % Mo + 16 × % N ≥ 40.

^G Nickel plus copper shall be 0.50 % max.

^H Product analysis tolerance over the maximum limit for carbon and nitrogen shall be 0.002 %.

^I Wrought version of CA 6NM.

^J Iron shall be determined arithmetically by difference of 100 minus the sum of specified elements.

^K $(Al + Ti) = 0.85 - 1.20$.

^L The terms Columbium (Cb) and Niobium (Nb) both relate to the same element.

^M $\% Cr + 3.3 \times \% Mo + 16 \times \% N \geq 41$.

NOTE 4—A typical ordering description is as follows: 5000 lb [2270 kg] Stainless Steel Bars, Annealed and Centerless Ground, 1½ in. [40 mm] Round, 10 to 12 ft [3 to 3.7 m] in length, Type 304, ASTM Specification A276/A276M dated _____. End use: machined valve parts.

4. Manufacture

4.1 Condition:

4.1.1 Bars shall be furnished in one of the following conditions listed in the Mechanical Requirements table:

4.1.1.1 *Condition A*—Annealed.

4.1.1.2 *Condition H*—Hardened and tempered at a relatively low temperature.

4.1.1.3 *Condition T*—Hardened and tempered at a relatively high temperature.

4.1.1.4 *Condition S—Strain Hardened*—Relatively light cold work.

4.1.1.5 *Condition B*—Relatively severe cold work.

4.1.1.6 *Condition SA*—Stabilized annealed.

5. Chemical Composition

5.1 The steel shall conform to the requirements for chemical composition specified in Table 1.

5.2 Methods and practices relating to chemical analysis required by this specification shall be in accordance with Test Methods, Practices, and Terminology A751.

6. Mechanical Properties Requirements

6.1 The material shall conform to the mechanical test requirements specified in Table 2.

6.2 The martensitic grades shall be capable of meeting the hardness requirements after heat treating as specified in Table 3.

6.3 Hardness measurements, when required, shall be made at a location midway between the surface and the center of the cross section.

7. Magnetic Permeability

7.1 When required by the purchase order, the magnetic permeability of Types 201 and 205 in the annealed condition shall not exceed 1.2 as tested by a Severn-type indicator.

8. General Requirements

8.1 In addition to the requirements of this specification, all requirements of the current edition of Specification A484/A484M shall apply. Failure to comply with the general requirements of Specification A484/A484M constitutes non-conformance to this specification.

9. Certification

9.1 Upon request of the purchaser in the contract or order, the producer's certification that the material was manufactured and tested in accordance with this specification, together with a certified report of the test results shall be furnished at the time of the shipment.

10. Keywords

10.1 austenitic stainless steel; austenitic-ferritic duplex stainless steel; ferritic stainless steel; martensitic stainless steel; stainless steel bars; stainless steel shapes

TABLE 2 Mechanical Requirements

Type	Condition	Finish	Diameter or Thickness, in. [mm]	Tensile Strength, min		Yield Strength, ^A min		Elongation in 2 in. [50 mm] ^B or 4D min %	Reduction of Area, ^{C, D} min, %	Brinell Hardness, HBW unless otherwise indicated, ^E max
				ksi	MPa	ksi	MPa			
Austenitic Grades										
N08020	SA	hot-finished or cold-finished	all	80	[550]	35	[240]	30	50	...
N08367	A	hot-finished or cold-finished	all	95	655	45	310	30	50	...
N08700	A	hot-finished or cold-finished	all	80	550	35	240	30	50	...
N08800 800	A	hot-finished or cold-finished	all	75	515	30	205	30	...	192
N08810 800H	A	hot-finished or cold-finished	all	65	450	25	170	30	...	192
N08811	A	hot-finished or cold-finished	all	65	450	25	170	30	...	192
N08904 904L	A	hot-finished or cold-finished	all	71	490	31	220	35
N08925	A	hot-finished or cold-finished	all	87	600	43	295	40	...	217
N08926	A	hot-finished or cold-finished	all	94	650	43	295	35	...	256
201, 202	A	hot-finished or cold-finished	all	75	515	40	275	40	45	...
S20161	A	hot-finished	all	125	860	50	345	40	40	255
		cold-finished	all	125	860	50	345	40	40	311
S20162	A	hot-finished or cold finished	all	100	690	50	345	50	60	...
205	A	hot-finished or cold-finished	all	100	690	60	414	40	50	...
XM-19	A	hot-finished or cold-finished	all	100	690	55	380	35	55	...
	As hot-rolled	hot-finished or cold-finished	up to 2 [50.8], incl	135	930	105	725	20	50	...
			over 2 to 3 [50.8 to 76.2], incl	115	795	75	515	25	50	...
			over 3 to 8 [76.2 to 203.2], incl	100	690	60	415	30	50	...
S21800	A	hot-finished or cold-finished	all	95	655	50	345	35	55	241
XM-10, XM-11	A	hot-finished or cold-finished	all	90	620	50	345	45	60	...
XM-29	A	hot-finished or cold-finished	all	100	690	55	380	30	50	...
XM-28	A	hot-finished or cold-finished	all	100	690	55	380	30	50	...
S24565	A	hot-finished or cold-finished	all	115	795	60	415	35	40	...
S28200	A	hot-finished or cold finished	all	110	760	60	410	35	55	...
302, 302B, 304, 304LN, 305, 308, 309, 309S, 309Cb, 310, 310S, 310Cb, 314, 316, 316LN, 316Cb, 316TI, 317, 321, 347, 348	A	hot-finished	all	75 ^F	515	30 ^F	205	40 ^G	50	...
		cold-finished	up to ½ [12.70] incl	90	620	45	310	30	40	...
			over ½ [12.70]	75 ^F	515	30 ^F	205	30	40	...
304L, 316L	A	hot-finished	all	70	485	25	170	40 ^G	50	...
		cold-finished	up to ½ [12.70] incl.	90	620	45	310	30	40	...
			over ½ [12.70]	70	485	25	170	30	40	...
304N, 316N	A	hot-finished or cold-finished	all	80	550	35	240	30
202, 302, 304, 304N, 316, 316N	B	cold-finished	up to ¾ [19.05] incl	125	860	100	690	12	35	...
304L, 316L			over ¾ [19.05] to 1 [25.40]	115	795	80	550	15	35	...
			over 1 [25.40] to 1¼ [31.75]	105	725	65	450	20	35	...
			over 1¼ [31.75] to 1½ [38.10]	100	690	50	345	24	45	...

TABLE 2 Continued

Type	Condition	Finish	Diameter or Thickness, in. [mm]	Tensile Strength, min		Yield Strength, ^A min		Elongation in 2 in. [50 mm] ^B or 4D min %	Reduction of Area, ^{C, D} min, %	Brinell Hard- ness, HBW unless otherwise indicated, ^E max
				ksi	MPa	ksi	MPa			
304, 304N, 316, 316N 304L, 316L	S	cold-finished	over 1½ [38.10] to 1¾ [44.45]	95	655	45	310	28	45	...
			up to 2 [50.8] incl	95	650	75	515	25	40	...
			over 2 to 2½ [50.8 to 63.5] incl	90	620	65	450	30	40	...
XM-21, S30454, S31654	A	hot-finished or cold-finished	all	90	620	50	345	30	50	...
	B	cold-finished	up to 1 [25.40] incl	145	1000	125	860	15	45	...
XM-21, S30454 S31654	B	cold-finished	over 1 [25.40] to 1¼ [31.75]	135	930	115	795	16	45	...
			over 1¼ [31.75] to 1½ [38.10]	135	895	105	725	17	45	...
			over 1½ [38.10] to 1¾ [44.45]	125	860	100	690	18	45	...
S30815	A	hot-finished or cold-finished	all	87	600	45	310	40	50	...
S31010	A	hot-finished or cold-finished	all	87	600	45	310	40	50	...
				110	760	75	515	40	50	330
S31254	A	hot-finished or cold-finished	all	95	650	44	300	35	50	...
S31266	A	hot-finished or cold-finished	all	109	750	61	420	35
S31725	A	hot-finished or cold-finished	all	75	515	30	205	40
S31726	A	hot-finished or cold-finished	all	80	550	35	240	40
S31727	A	hot-finished or cold-finished	all	80	550	36	245	35	...	217
S31730	A	hot-finished or cold-finished	all	70	480	25	175	35	...	90 HRB
S32053	A	hot-finished or cold-finished	all	93	640	43	295	40	...	217
S32654	A	hot-finished or cold-finished	all	109	750	62	430	40	40	250
Austenitic-Ferritic Grades										
XM-26	A	hot-finished or cold-finished	all	90	620	65	450	20	55	...
S31803	A	hot-finished or cold-finished	all	90	620	65	448	25	...	290
S32056	A	hot-finished or cold-finished	all	90	620	65	450	18	...	302
S32101	A	hot-finished or cold-finished	all	94	650	65	450	30	...	290
S32202	A	hot-finished or cold-finished	all	94	650	65	450	30	...	290
S32205	A	hot-finished or cold-finished	all	95	655	65	450	25	...	290
S32304	A	hot-finished or cold-finished	all	87	600	58	400	25	...	290
S32550	A	hot-finished or cold-finished	all	109	750	80	550	25	...	290
S32550	S	cold-finished	all	125	860	105	720	16	...	335
S32750	A	hot-finished or cold-finished	up to 2 [50.8] incl	116	800	80	550	15	...	310
			over 2 [50.8]	110	760	75	515	15	...	310
S32760	A	hot-finished or cold-finished	all	109	750	80	550	25	...	310
S32760	S	cold-finished	all	125	860	105	720	16	...	335
S82441	A	hot-finished or cold-finished	Under 7/16 [11 mm]	107	740	78	540	25	...	290
			7/16 and over [11 mm]	99	680	70	480	25	...	290
Ferritic Grades										
405 ^H	A	hot-finished	all	207
429	A	cold-finished	all	217
		hot-finished	all	70	480	40	275	20	45	...
		cold-finished	all	70	480	40	275	16	45	...

TABLE 2 Continued

Type	Condition	Finish	Diameter or Thickness, in. [mm]	Tensile Strength, min		Yield Strength, ^A min		Elonga- tion in 2 in. [50 mm] ^B or 4D min %	Reduc- tion of Area, ^{C, D} min, %	Brinell Hard- ness, HBW unless otherwise indicated, ^E max
				ksi	MPa	ksi	MPa			
430	A	hot-finished or cold-finished	all	60	415	30	207	20	45	...
S40976	A	hot-finished or cold-finished	all	60	415	20	140	20	45	244
S44400	A	hot-finished cold-finished	all all	60 60	415 415	45 45	310 310	20 16	45 45	217 217
446, XM-27	A	hot-finished cold-finished	all all	65 65	450 450	40 40	275 275	20 16	45 45	219 219
S44700	A	hot-finished cold-finished	all all	70 75	480 520	55 60	380 415	20 15	40 30
S44800	A	hot-finished cold-finished	all all	70 75	480 520	55 60	380 415	20 15	40 30
Martensitic Grades										
403, 410	A	hot-finished cold-finished	all all	70 70	480 480	40 40	275 275	20 16	45 45
403, 410	T	hot-finished cold-finished	all all	100 100	690 690	80 80	550 550	15 12	45 40
XM-30	T	hot-finished cold-finished	all all	125 125	860 860	100 100	690 690	13 12	45 35	302 ...
403, 410	H	hot-finished cold-finished	all all (rounds only)	120 120	830 830	90 90	620 620	12 12	40 40
XM-30	A	hot-finished cold-finished	all all	70 70	480 480	40 40	275 275	13 12	45 35	235 ...
414	A	hot-finished or cold-finished	all	298
414	T	hot-finished or cold-finished	all	115	790	90	620	15	45	...
S41425	T	hot-finished	all	120	825	95	655	15	45	321
S41500	T	hot-finished or cold-finished	all	115	795	90	620	15	45	295
420	A	hot-finished cold-finished	all all	241 255
S42010	A	hot-finished cold-finished	all all	235 255
431	A	hot-finished or cold-finished	all	285
440A, 440B, and 440C	A	hot-finished cold-finished	all all	269 285

^A Yield strength shall be determined by the 0.2 % offset method in accordance with Test Methods and Definitions A370 or Test Methods A1058. An alternative method of determining yield strength may be used based on a total extension under load of 0.5 %.

^B For some specific products, it may not be practicable to use a 2-in. or 50-mm gage length. The use of sub-size test specimens, when necessary, is permissible in accordance with Test Methods and Definitions A370 or Test Methods A1058.

^C Reduction of area does not apply on flat bars $\frac{3}{16}$ in. [4.76 mm] and under in thickness as this determination is not generally made in this product size.

^D The material shall be capable of meeting the required reduction of area where listed, but actual measurement and reporting of the reduction of area are not required unless specified in the purchase order.

^E Or equivalent Rockwell hardness (HRB or HRC).

^F For extruded shapes of all Cr-Ni grades of Condition A, the yield strength shall be 25 ksi [170 MPa] min and tensile strength shall be 70 ksi [480 MPa] min.

^G For shapes having section thickness of $\frac{1}{2}$ in. [12.5 mm] or less, 30% min. elongation is acceptable.

^H Material shall be capable of being heat treated to a maximum Brinell hardness of 250 HBW when oil quenched from 1750°F [950°C].

TABLE 3 Response to Heat Treatment

Type ^A	Heat Treatment Temperature ^B °F [°C], min	Quenchant	Hardness HRC, min
403	1750 [955]	Air	35
410	1750 [955]	Air	35
414	1750 [955]	Oil	42
420	1825 [995]	Air	50
S42010	1850 [1010]	Oil	48
431	1875 [1020]	Oil	40
440A	1875 [1020]	Air	55
440B	1875 [1020]	Oil	56
440C	1875 [1020]	Air	58

^A Samples for testing shall be in the form of a section not exceeding 3/8 in. [9.50 mm] in thickness.

^B Temperature tolerance is $\pm 25^{\circ}\text{F}$ [14°C].

INTENTIONALLY LEFT BLANK